# **Conveyor Belt Metal Detector**

The first DSP metal detector with Intellectual Property Rights in China

Suitable for metal contaminants detection in various industries like: Aquatic Products, Meat & Poultry, Salted Products, Pastry, Nuts, Vegetables, Chemical Raw Materials, Pharmacy, Cosmetics, Toys.

#### **Metal Detector IMD-I Series**

Detecting all metal contaminants in packaged and non-packaged food, including ferrous metal(Fe), non-ferrous metals(Copper, Aluminum etc.) and Stainless Steel.

#### Stable and high sensitivity

 Mature phase adjustment technology, avoiding shortcomings like no phase of LC analog circuit, low stability, without products suppression function and machine aging caused by time and temperature

## Auto-setting function

• Fast learn product character automatically and finish Auto-setting process

#### User friendly function

- Automatic rewind function, dispense with handling large products
- 52 products can be restored in database
- LCD, Chinese-English menu, easy operation

#### Dust and water proof, easy to be cleaned

#### **Metal Detectors IMD-II Series**

Based on IMD-I series, IMD-II series increase the functions of phase tracking, product tracking, auto-balanced calibration, and the craft of stainless steel mirror surface processing etc, which has improved sensitivity and stability greatly.

## New function

- Phase tracking function, which can maintain the stable high-sensitivity detection ability
- Product tracking function, which can do adjustment and compensation according to the changes of the product effect automatically
- Auto-balanced calibration function, which can ensure the service life of the machine

# Hardware structure optimization

Applying high functional FPGA plan with single chip machine

# User friendly function

- Stainless steel mirror surface, easy design
- Above 100 products can be restored in product database
- USB and Ethernet Interfaces are available

## IP66 Dust and water proof

# **Specifications**

Model		IMD-I		IMD-II	
Specifications		4008, 4012	5020,5025	4008, 4012	5020,5025
		4015, 4018		4015, 4018	
Detection Width		400mm	500mm	400mm	500mm
Detection Height		80mm,120mm	200mm	80mm,120mm	200mm
		150mm,180mm	250mm	150mm,180mm	250mm
Sensitivity	Fe	Φ0.5mm, Φ0.6mm	Ф <b>1.0mm</b>	$\Phi$ 0.5mm, $\Phi$ 0.6mm	Ф1.0mm
		Φ0.7mm, Φ0.8mm	Ф <b>1.2mm</b>	$\Phi0.7mm, \Phi0.8mm$	Φ1.2mm
	SUS304	Φ1.0mm Φ1.2mm	Ф <b>2.0mm</b>	Ф0.8mm, Ф1.0mm	Ф1.5mm
		Φ1.5mm Φ2.0mm	Ф <b>2.5mm</b>	$\Phi$ 1.2mm, $\Phi$ 1.5mm	Ф <b>2.0mm</b>
Belt Width		360mm	460mm	360mm	460mm
Loading Capacity		5kg~10kg	20kg~100kg	5kg~10kg	20kg~100kg
Display Mode		LCD Liquid Crystal (FDM touch screen is optional)			
Operation Mode		Button Input (Touch input is optional)			
Product Storage Quantity		52 kinds			
Packing Form		Standard plastic or cardboard, metal film (aluminum) and bulk			
Conveyor Belt		Food Grade PVC (PU and Chain Conveyor are optional)			
Belt Speed		Fixed 25m/min (Variable speed is optional)			
Alarm		Alarm and belt stops (Alarm lamp and rejecter are optional)			
Power Supply		AC220V (Optional)			
Levels of Protection		IP30/IP66			
Main Material		SUS304			

# Note

- 1. The technical parameter above namely is the result of sensitivity by detecting only the test sample on the belt. The sensitivity would be affected according to the products being detected, working condition and also the different positions the metal mixed with.
- 2. Requirements for different sizes by customers can be fulfilled.



